

## Specification Status: Released



### GENERAL DESCRIPTION

Littelfuse PolyZen devices are polymer enhanced, precision Zener diode micro-assemblies. They offer resettable protection against multi-Watt fault events without the need for multi-Watt heat sinks.

The Zener diode used for voltage clamping in a PolyZen micro-assembly

was selected due to its relatively flat voltage vs current response. This helps improve output voltage clamping, even when input voltage is high and diode currents are large.

An advanced feature of the PolyZen micro-assembly is that the Zener diode is thermally coupled to a resistively non-linear, polymer PTC (positive temperature coefficient) layer. This PTC layer is fully integrated into the device, and is electrically in series between  $V_{IN}$  and the diode clamped  $V_{OUT}$ .

This advanced PTC layer responds to either extended diode heating or overcurrent events by transitioning from a low to high resistance state, also known as "tripping". A tripped PTC will limit current and generate voltage drop. It helps to protect both the Zener diode and the follow on electronics and effectively increases the diode's power handling capability.

The polymer enhanced Zener diode helps protect sensitive portable electronics from damage caused by inductive voltage spikes, voltage transients, incorrect power supplies and reverse bias. These devices are particularly suitable for portable electronics and other low-power DC devices.

### BENEFITS

- Stable Zener diode helps shield downstream electronics from overvoltage and reverse bias
- Trip events shut out overvoltage and reverse bias sources
- Analog nature of trip events minimizes upstream inductive spikes
- Minimal power dissipation requirements
- Single component placement

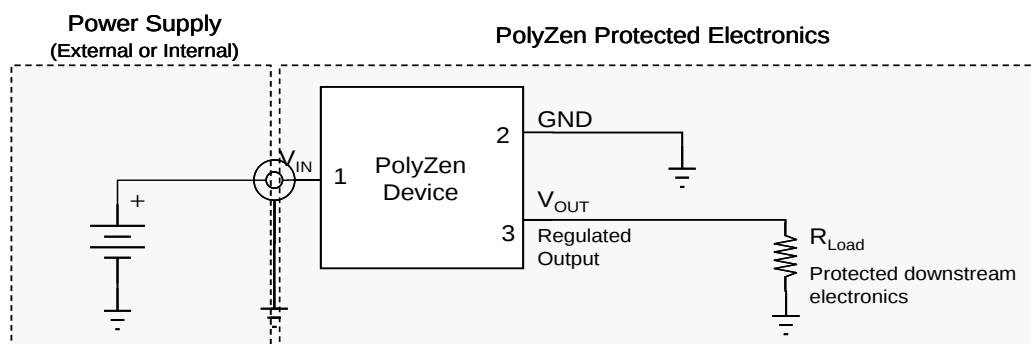
### FEATURES

- Overvoltage transient suppression
- Stable  $V_Z$  vs fault current
- Time delayed, overvoltage trip
- Time delayed, reverse bias trip
- Multi-Watt power handling capability
- Integrated device construction
- RoHS Compliant

### TARGET APPLICATIONS

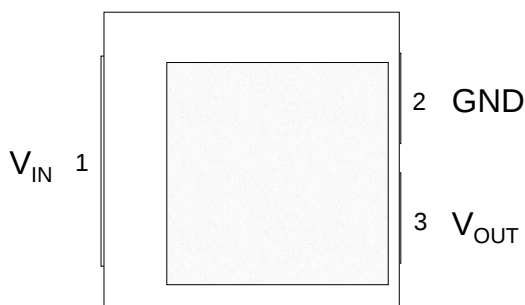
- DC power port protection in portable electronics
- DC power port protection for systems using barrel jacks for power input
- Internal overvoltage & transient suppression
- DC output voltage regulation

### TYPICAL APPLICATION BLOCK DIAGRAM

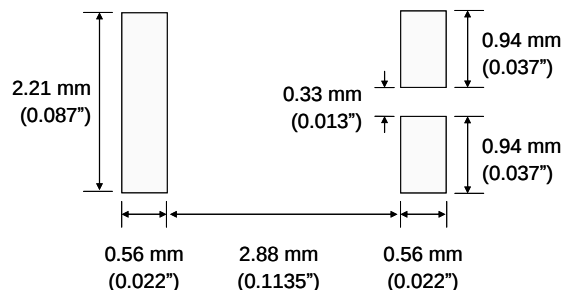


## CONFIGURATION INFORMATION

### Pin Configuration (Top View)



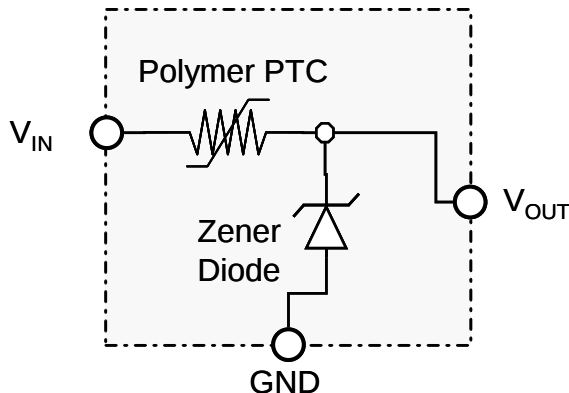
### Recommended Pad Dimensions



## PIN DESCRIPTION

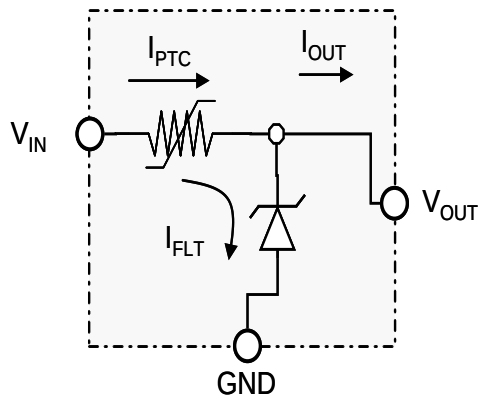
| Pin Number | Pin Name  | Pin Function                               |
|------------|-----------|--------------------------------------------|
| 1          | $V_{IN}$  | $V_{IN}$ . Protected input to Zener diode. |
| 2          | GND       | <b>GND</b>                                 |
| 3          | $V_{OUT}$ | $V_{OUT}$ . Zener regulated voltage output |

## BLOCK DIAGRAM



## DEFINITION of TERMS

|                |                                                                                                                                                                                                                 |
|----------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| $I_{PTC}$      | Current flowing through the PTC portion of the circuit                                                                                                                                                          |
| $I_{FLT}$      | RMS fault current flowing through the diode                                                                                                                                                                     |
| $I_{OUT}$      | Current flowing out the $V_{OUT}$ pin of the device                                                                                                                                                             |
| Trip Event     | A condition where the PTC transitions to a high resistance state, thereby significantly limiting $I_{PTC}$ and related currents, and significantly increasing the voltage drop between $V_{IN}$ and $V_{OUT}$ . |
| Trip Endurance | Time the PTC portion of the device remains both powered and in a tripped state.                                                                                                                                 |



## GENERAL SPECIFICATIONS

Operating Temperature -40° to +85°C

Storage Temperature -40° to +85°C

## ELECTRICAL CHARACTERISTICS<sup>1-3, 11</sup> (Typical unless otherwise specified)

| V <sub>Z</sub> <sup>4</sup><br>(V) |      |      | I <sub>zt</sub> <sup>4</sup><br>(A) | I <sub>HOLD</sub> <sup>5</sup><br>@20°C<br>(A) | Leakage Current |                        | R Typ <sup>6</sup><br>(Ohms) | R <sub>1Max</sub> <sup>7</sup><br>(Ohms) | V <sub>int</sub> Max <sup>8</sup><br>(V) |                        | I <sub>FLT</sub> Max <sup>9</sup> |                        | Tripped Power<br>Dissipation <sup>10</sup><br>Max |                        |
|------------------------------------|------|------|-------------------------------------|------------------------------------------------|-----------------|------------------------|------------------------------|------------------------------------------|------------------------------------------|------------------------|-----------------------------------|------------------------|---------------------------------------------------|------------------------|
| Min                                | Typ  | Max  |                                     |                                                | Test<br>Voltage | Max<br>Current<br>(mA) |                              |                                          | V <sub>int</sub><br>Max<br>(V)           | Test<br>Current<br>(A) | I <sub>FLT</sub><br>Max<br>(A)    | Test<br>Voltage<br>(V) | Value<br>(W)                                      | Test<br>Voltage<br>(V) |
| 16.1                               | 16.4 | 16.6 | 0.1                                 | 1.3                                            | 16              | 5                      | 0.12                         | 0.16                                     | 24V                                      | 3A                     | +1.25<br>-40                      | +24<br>-16V            | 1.0                                               | 24                     |

Note 1: Electrical characteristics determined at 25°C unless otherwise specified.

Note 2: This device is intended for limited fault protection. Repeated trip events or extended trip endurance can degrade the device and may affect performance to specifications. Performance impact will depend on multiple factors including, but not limited to, voltage, trip current, trip duration, trip cycles, and circuit design. For details or ratings specific to your application contact Littelfuse Circuit Protection directly.

Note 3: Specifications developed using 1.0 ounce 0.045" wide copper traces on dedicated FR4 test boards. Performance in your application may vary.

Note 4: I<sub>zt</sub> is the current at which V<sub>Z</sub> is measured (V<sub>Z</sub> = V<sub>OUT</sub>). Additional V<sub>Z</sub> values are available on request.

Note 5: I<sub>HOLD</sub>: Maximum steady state I<sub>PTC</sub> (current entering or exiting the V<sub>IN</sub> pin of the device) that will not generate a trip event at the specified temperature. Specification assumes I<sub>FLT</sub> (current flowing through the Zener diode) is sufficiently low so as to prevent the diode from acting as a heat source. Testing is conducted with an "open" Zener.

Note 6: R Typ: Resistance between V<sub>IN</sub> and V<sub>OUT</sub> pins during normal operation at room temperature.

Note 7: R<sub>1Max</sub>: The maximum resistance between V<sub>IN</sub> and V<sub>OUT</sub> pins at room temperature, one hour after 1<sup>st</sup> trip or after reflow soldering.

Note 8: V<sub>int</sub> Max: V<sub>int</sub> Max relates to the voltage across the PPTC portion of the PolyZen device (V<sub>IN</sub>-V<sub>OUT</sub>). V<sub>int</sub> Max is defined as the voltage (V<sub>IN</sub>-V<sub>OUT</sub>) at which typical qualification devices (98% devices, 95% confidence) survived at least 100 trip cycles and 24 hours trip endurance at the specified voltage (V<sub>IN</sub>-V<sub>OUT</sub>) and current (I<sub>PTC</sub>). V<sub>int</sub> Max testing is conducted using a "shorted" load (V<sub>OUT</sub> = 0V). V<sub>int</sub> Max is a survivability rating, not a performance rating.

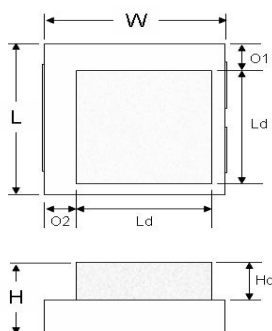
Note 9: I<sub>FLT</sub> Max: I<sub>FLT</sub> Max relates to the steady state current flowing through the diode portion of the PolyZen device in a fault condition, prior to a trip event. I<sub>FLT</sub> Max is defined as the current at which typical qualification devices (12 parts per lot from 3 lots) survived 100 test cycles. RMS fault currents above I<sub>FLT</sub> Max may permanently damage the diode portion of the PolyZen device. Testing is conducted with NO load connected to V<sub>OUT</sub>, such that I<sub>OUT</sub> = 0.

"Test voltage" is defined as the voltage between V<sub>IN</sub> to GND and includes the PolyZen Diode drop. Specification is dependent on the direction of current flow through the diode. I<sub>FLT</sub> Max is a survivability rating, not a performance rating.

Note 10: The power dissipated by the device when in the "tripped" state, as measured on Littelfuse test boards (see note 3).

Note 11: Specifications based on limited qualification data and subject to change.

## MECHANICAL DIMENSIONS



|                 |    | Min                 | Typical            | Max                 |
|-----------------|----|---------------------|--------------------|---------------------|
| Length          | L  | 3.85 mm<br>(0.152") | 4 mm<br>(0.16")    | 4.15 mm<br>(0.163") |
| Width           | W  | 3.85 mm<br>(0.152") | 4 mm<br>(0.16")    | 4.15 mm<br>(0.163") |
| Height          | H  | 1.4mm<br>(0.055")   | 1.7 mm<br>(0.067") | 2.0 mm<br>(0.081")  |
| Length<br>Diode | Ld | -                   | 3.0 mm<br>(0.118") | -                   |
| Height<br>Diode | Hd | -                   | 1.0 mm<br>(0.039") | -                   |
| Offset          | O1 | -                   | 0.6 mm<br>(0.024") | -                   |
| Offset          | O2 | -                   | 0.7 mm<br>(0.028") | -                   |

## SOLDER REFLOW RECOMMENDATIONS:

### Classification Reflow Profiles

#### Profile Feature

Average Ramp-Up Rate (T<sub>smax</sub> to T<sub>p</sub>)

#### Pb-Free Assembly

3° C/second max.

#### Preheat

- Temperature Min (T<sub>smin</sub>)
- Temperature Max (T<sub>smax</sub>)
- Time (t<sub>smin</sub> to t<sub>smax</sub>)

150 °C  
200 °C  
60-180 seconds

#### Time maintained above:

- Temperature (T<sub>L</sub>)
- Time (t<sub>L</sub>)

217 °C  
60-150 seconds

#### Peak/Classification Temperature (T<sub>p</sub>)

260 °C

#### Time within 5 °C of actual Peak

Temperature (t<sub>p</sub>)

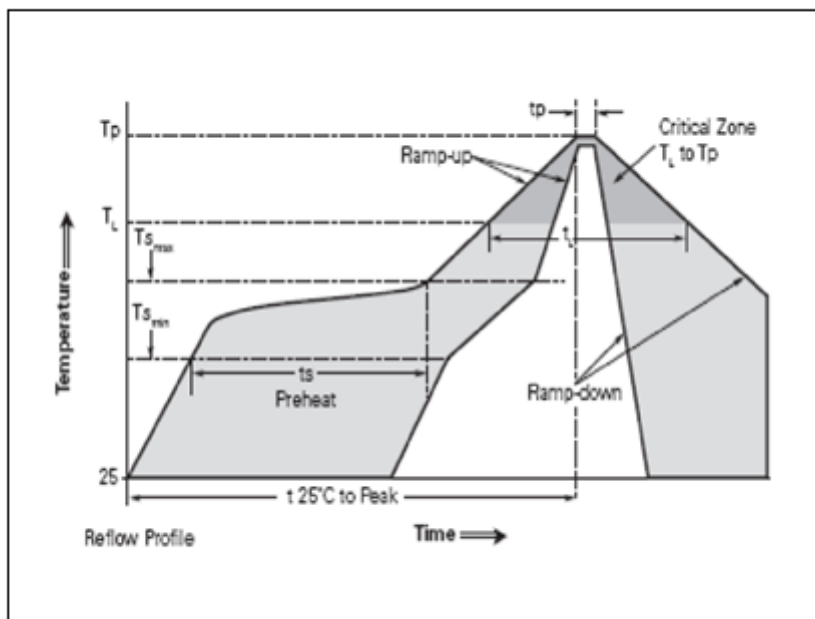
20-40 seconds

#### Ramp-Down Rate

6 °C/second max.

#### Time 25 °C to Peak Temperature

8 minutes max.



## PACKAGING

| Packaging       | Tape & Reel | Standard Box |
|-----------------|-------------|--------------|
| ZENXXXVXXXAXXLS | 3,000       | 15,000       |

## Reel Dimensions for PolyZen Devices

$A_{max} = 330$   
 $N_{min} = 102$   
 $W_1 = 8.4$   
 $W_2 = 11.1$

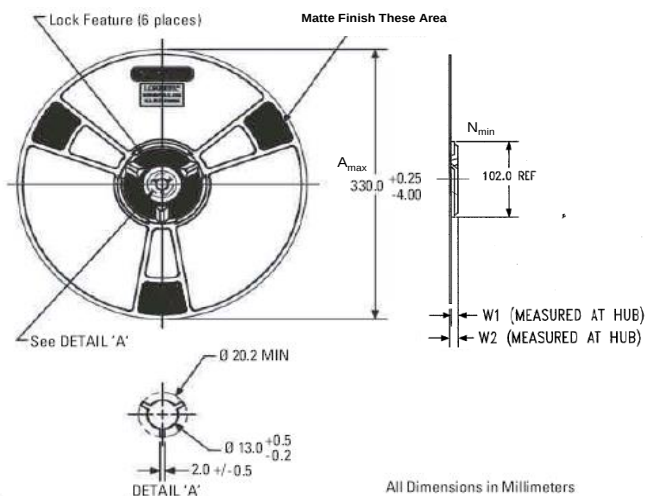


Expertise Applied | Answers Delivered

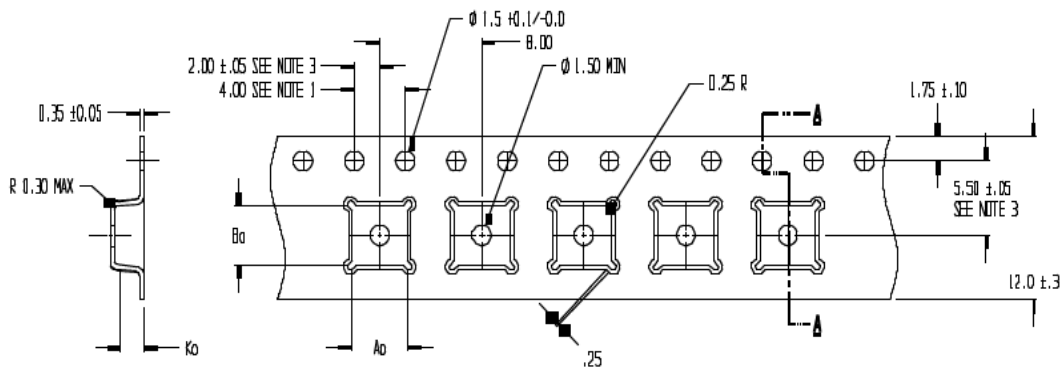
# PolyZen Polymer Enhanced Zener Diode Micro-Assemblies

PRODUCT : ZEN164V130A24LS

DOCUMENT: SCD27330  
REV LETTER: D  
REV DATE: JULY 26, 2016  
PAGE NO.: 6 OF 10



## Taped Component Dimensions for PolyZen Devices



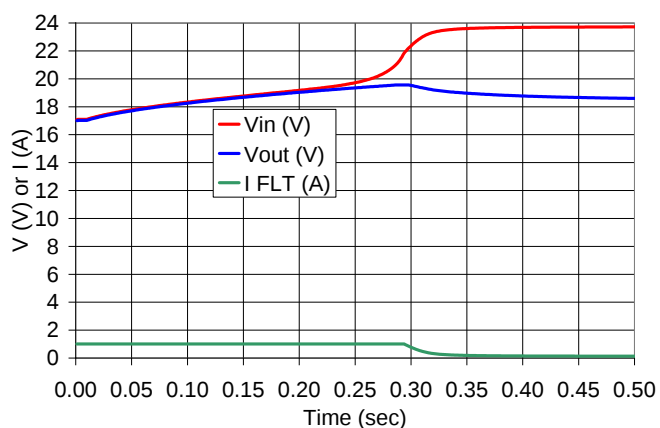
### NOTES:

1. 10 SPROCKET HOLE PITCH CUMULATIVE TOLERANCE  $\pm 0.2$
2. CAMBER IN COMPLIANCE WITH EIA 481
3. POCKET POSITION RELATIVE TO SPROCKET HOLE MEASURED AS TRUE POSITION OF POCKET, NOT POCKET HOLE

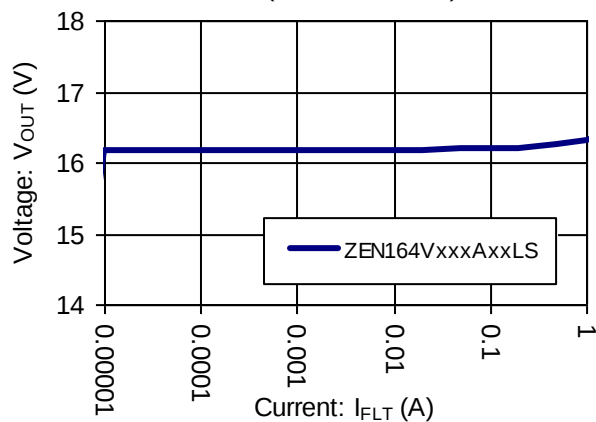
$A_0 = 4.35$   
 $B_0 = 4.35$   
 $K_0 = 2.30$

## TYPICAL CHARACTERISTICS

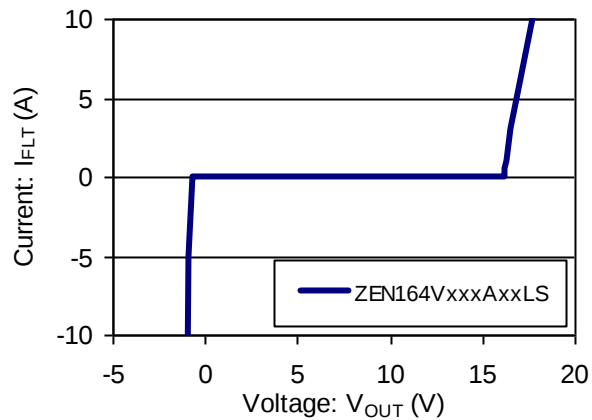
Typical Fault Response: ZEN164V130A24LS  
24 V/1.0 A Current Limited Source ( $I_{out}=0$ )

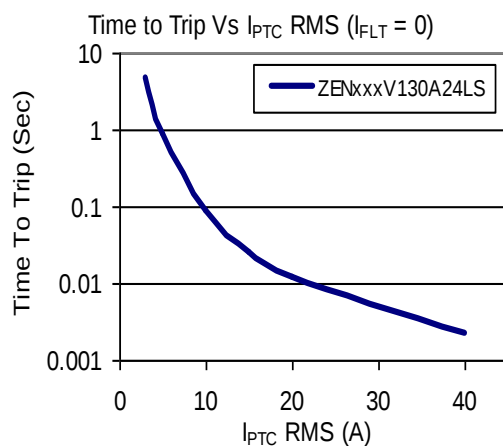
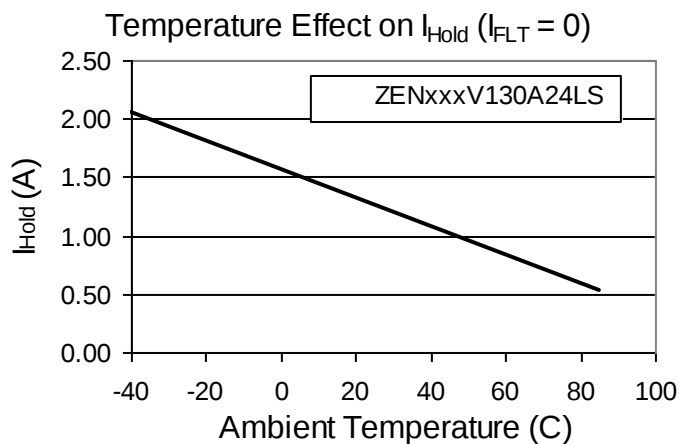
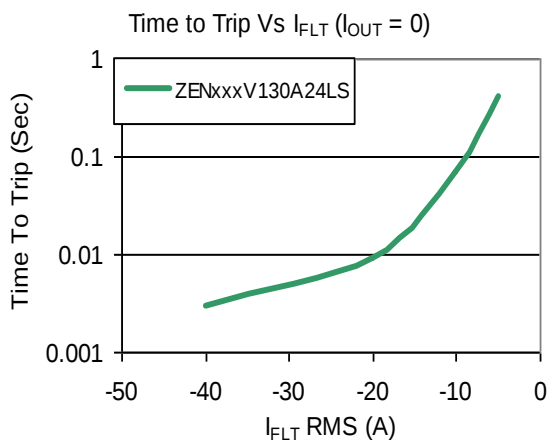
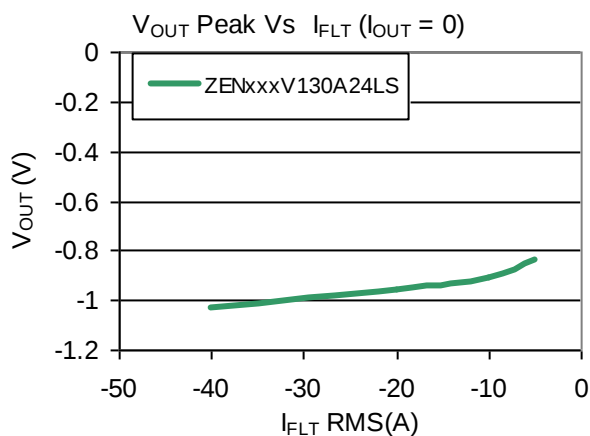
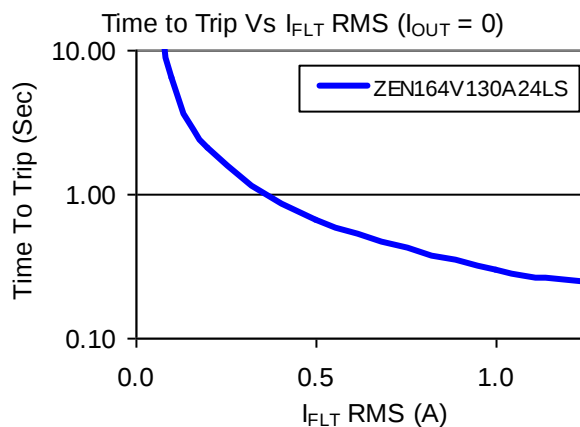
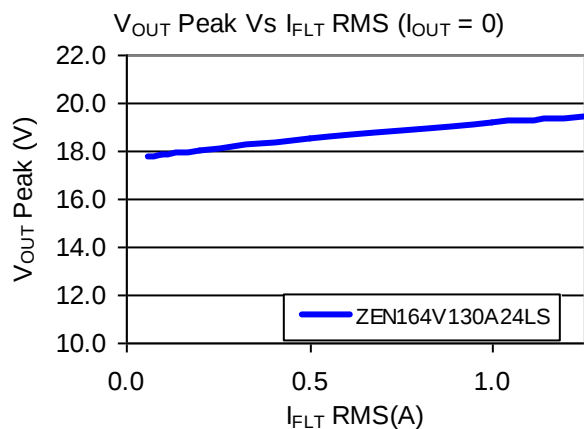


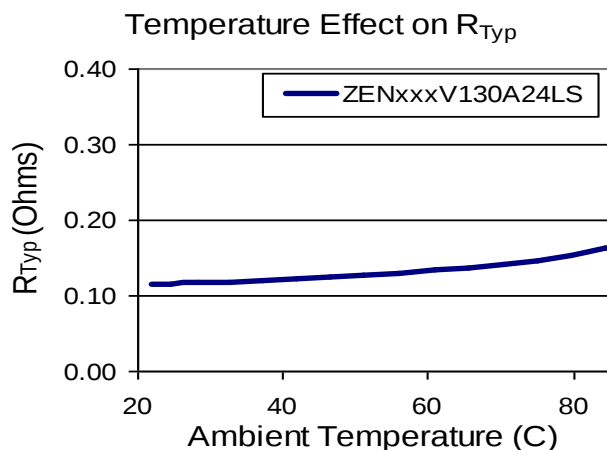
Pulse IV (100uSec Pulse)



Pulse IV (100uSec Pulse)







## Materials Information

### ROHS Compliant

Directive 2002/95/EC  
Compliant

### ELV Compliant

Directive 2000/53/EC  
Compliant

### Pb-Free



### Halogen Free\*



\* Halogen Free refers to:  $Br \leq 900ppm$ ,  $Cl \leq 900ppm$ ,  $Br+Cl \leq 1500ppm$ .

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